



PRODUCT BULLETIN

G1859 – Flexbase™ Copper/Polyester Laminates

FEATURES

- **Dielectric:** Stabilized PET film.
- **Adhesive:** Modified polyester epoxy.
- **Available Coppers:** Rolled-Annealed (**RA**), Electro-Deposited High-Ductility (**EDHD**) or As-Rolled Untreated (**ARNT**). EDHD foils are suited for general use and flex to install applications. RA foils are suitable for dynamic flexing applications. ARNT foils are valuable for high frequency applications that require a smooth copper surface on both sides.
- **Constructions:** Contact Sheldahl Customer Support for available constructions. Custom constructions may be ordered for high volume opportunities.
- **Processing:** High quality flexible circuits can be produced using standard manufacturing procedures.
- **Preferred Storage:** Material should be stored in dry, ambient temperature. Excessive exposure to heat and moisture may cause copper oxidation.
- **Shelf Life:** Typical expected shelf life is 12 months when stored as recommended.

PROPERTY TO BE TESTED	TEST METHOD (IPC-TM-650 unless noted)	SHELDAHL TYPICAL MEAN VALUE
Peel strength, minimum, lb./in. - width	Method 2.4.9 Method B as received Method F temp cycling	10.0 9.0
Tensile strength, minimum, lb./in. ²	Method 2.4.19	22,000
Elongation, minimum percent	Method 2.4.19	90%
Flexural endurance, minimum cycles (\leq 2 mil)	Method 2.4.3	1,000
Dimensional Stability, maximum, percentage	Method 2.2.4 Method B Method C	0.07 0.40
Dielectric constant, maximum (at 1 MHz)	Method 2.5.5.3	3.5
Chemical Resistance percentage	Method 2.3.2, Method A	90%
Dissipation factor, maximum (at 1 MHz)	Method 2.5.5.3	0.015
Volume Resistivity, minimum megohm-cm	Method 2.5.17	10 ⁶
Surface resistance minimum, megohms	Method 2.5.17	10 ⁴
Dielectric strength, minimum volts/mil	ASTM-D-149	3,500
Moisture and Insulation Resistance, minimum, megohms	Method 2.6.3.2	10 ⁴
Moisture Absorption, maximum, percent	Method 2.6.2	0.5%

- Based on 3 mil film x 1 oz treated copper. Flexural Endurance data is based on 2 mil PET x 1 oz treated copper.
- Sheldahl does not guarantee, nor will it accept obligation or liability based on the use of this data. Values may vary dependent upon material construction. All data subject to change without notice.